

Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
REPRESENTATIVE: _____	TYPE OF SERVICE:	DATE: _____
ENGINEER:	SUBMITTED BY:	DATE:
CONTRACTOR:	APPROVED BY:	DATE:
	ORDER NO.:	DATE:

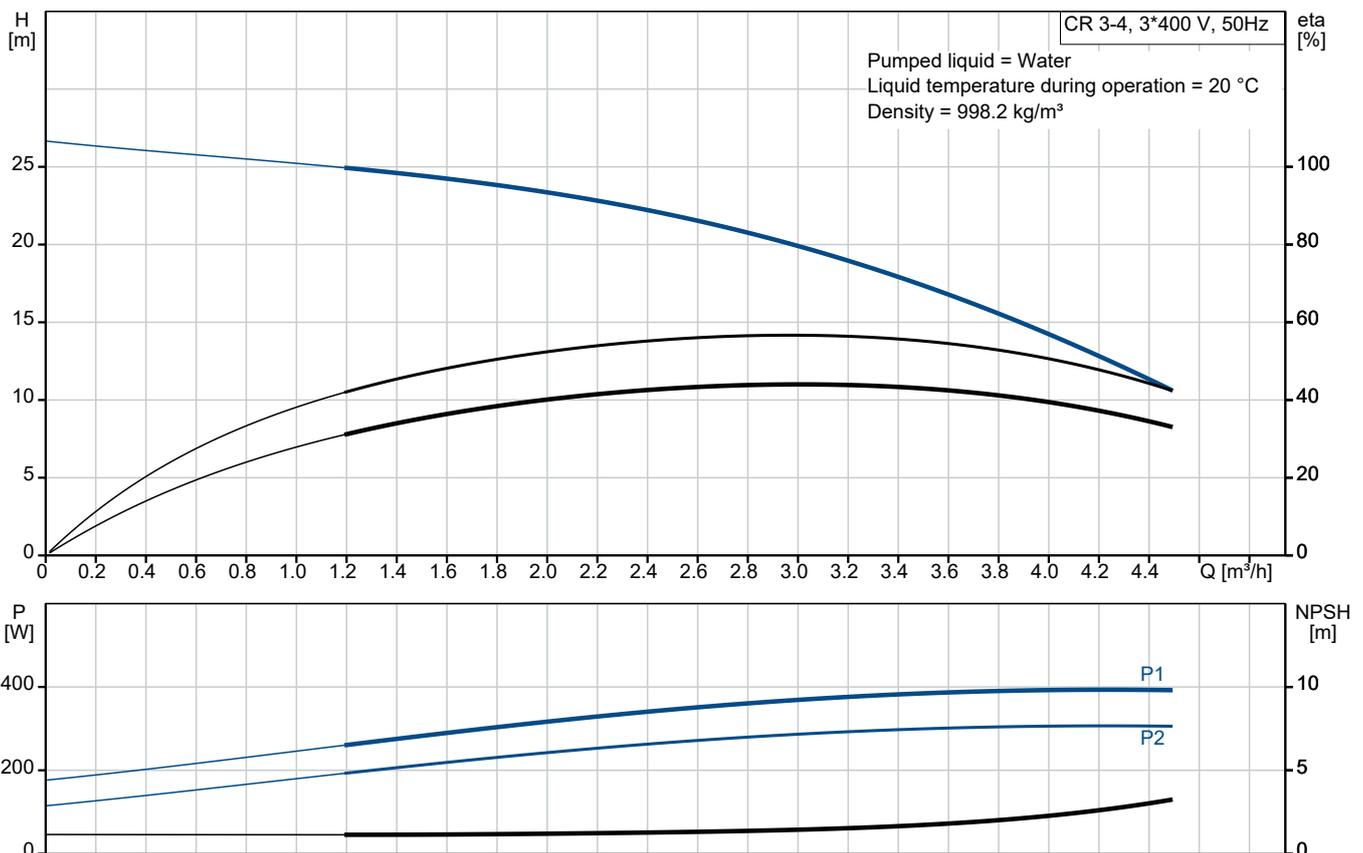


CR 3-4 A-A-A-E-HQQE

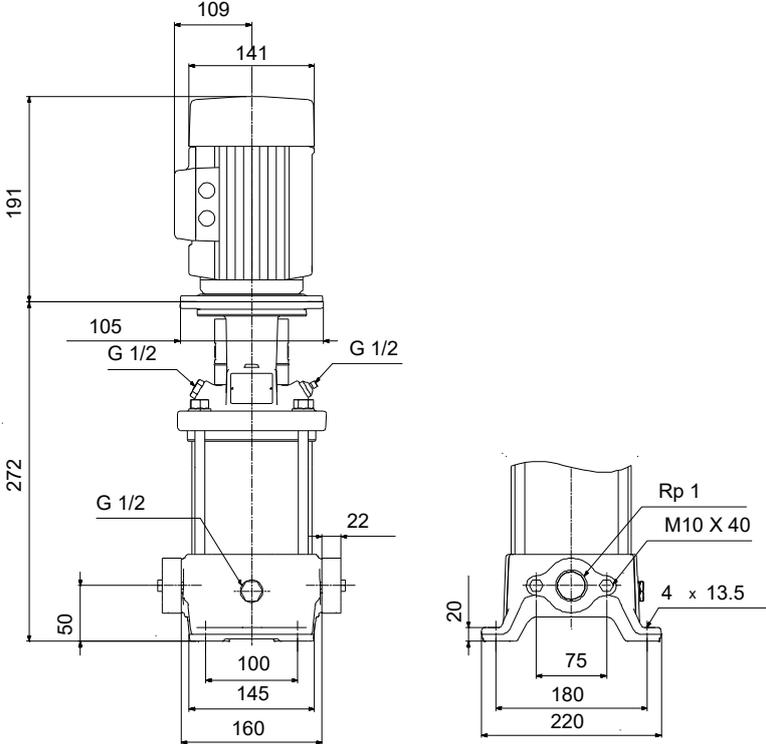
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

Note! Product picture may differ from actual product

Conditions of Service		Pump Data		Motor Data	
Liquid:	Water	Max pressure at stated temp:	16 bar / 120 °C	Rated power - P2:	0.37 kW
Temperature:	20 °C	Liquid temperature range:	-20 .. 120 °C	Rated voltage:	220-240D/380-415Y V
Specific Gravity:	1.000	Maximum ambient temperature:	60 °C	Mains frequency:	50 Hz
		Shaft seal:	HQQE	Enclosure class:	55 Dust/Jetting
		Product number:	On request	Insulation class:	F
				Motor protection:	NONE
				Motor type:	71A
				Eta 1/1:	73.8-73.8 %



Submittal Data



Materials:

- Base: Cast iron
- Base: EN 1561 EN-GJL-200
- Base: ASTM A48-25B
- Impeller: Stainless steel
- Impeller: AISI 304
- Impeller: EN 1.4301
- Material code: A
- Code for rubber: E

Qty. Description

1 CR 3-4 A-A-A-E-HQQE



Note! Product picture may differ from actual product

Product No.: On request

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

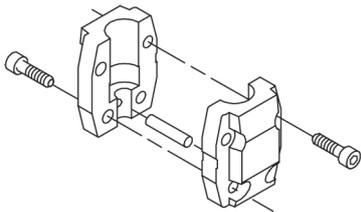
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

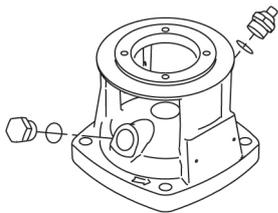
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

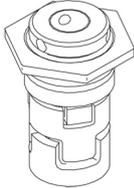
Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

Qty. Description

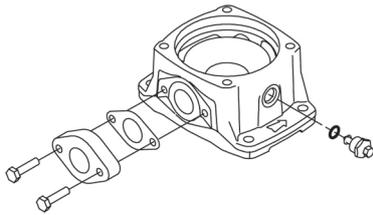
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- Rotating seal ring material: silicon carbide (SiC)
 - Stationary seat material: silicon carbide (SiC)
- This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.
- Secondary seal material: EPDM (ethylene-propylene rubber)
 EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The oval flanges are bolted to the base. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

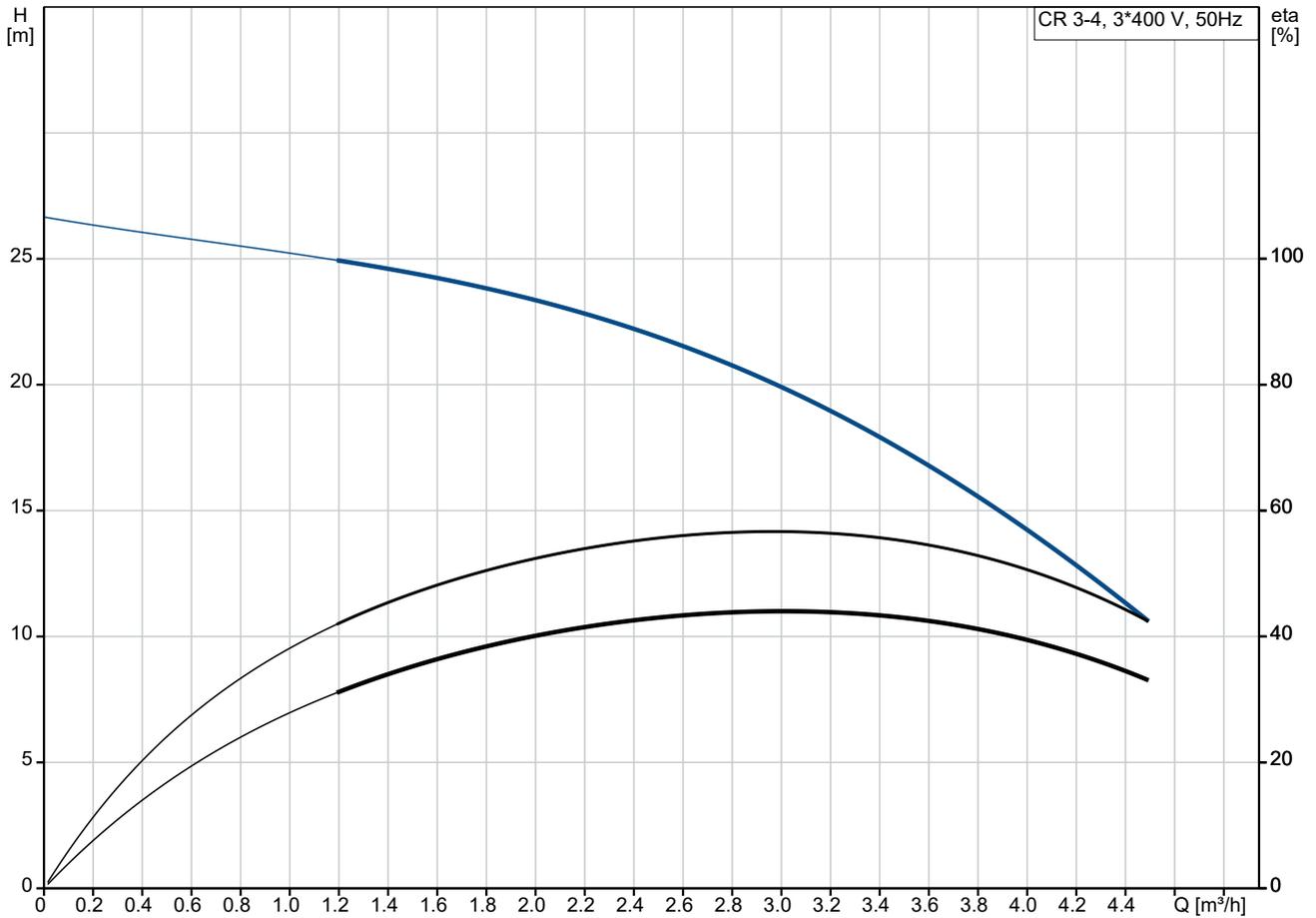
Technical data

Liquid:
 Pumped liquid: Water
 Liquid temperature range: -20 .. 120 °C
 Selected liquid temperature: 20 °C
 Density: 998.2 kg/m³

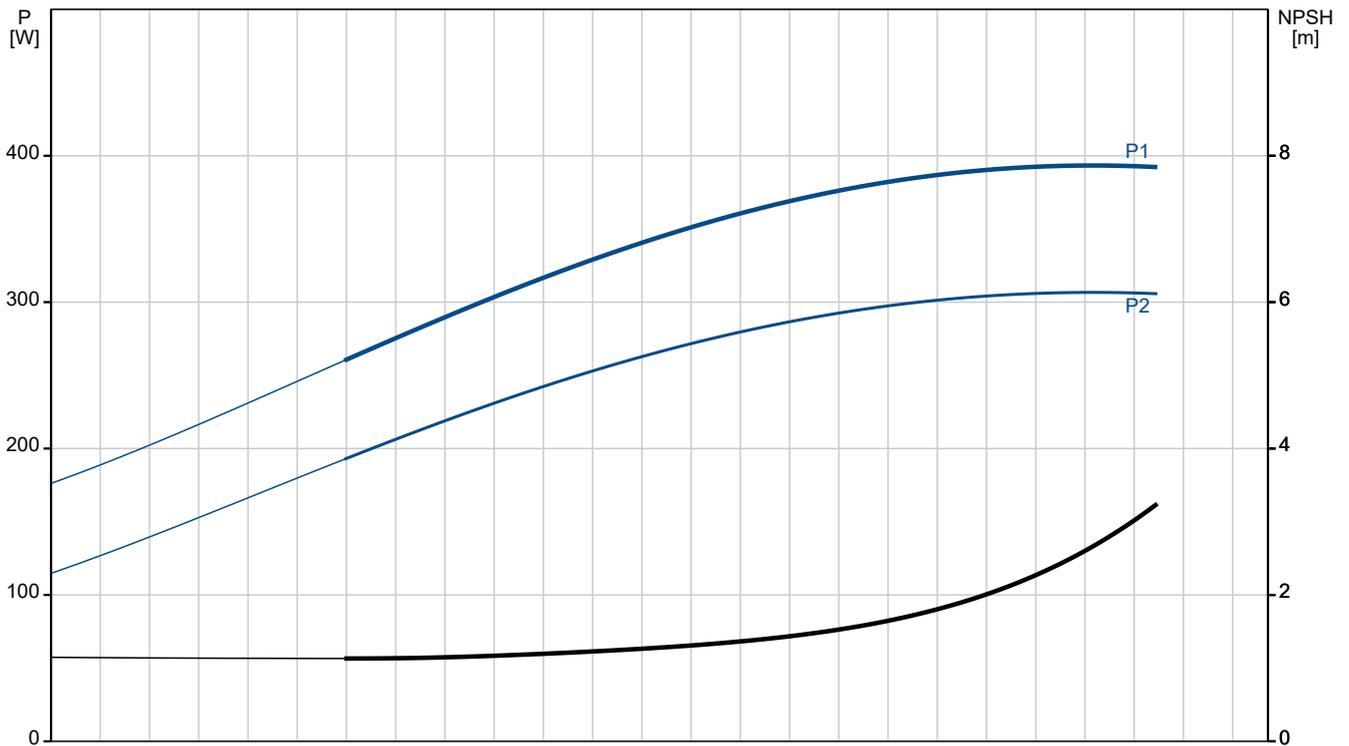
Technical:
 Pump speed on which pump data are based: 2873 rpm
 Rated flow: 3 m³/h
 Rated head: 19.1 m
 Pump orientation: Vertical
 Shaft seal arrangement: Single
 Code for shaft seal: HQQE
 Approvals: CE,EAC,UKCA,SEPRO
 Approvals for drinking water: WRAS,ACS
 Curve tolerance: ISO9906:2012 3B

Qty.	Description
1	<p> Materials: Base: Cast iron EN 1561 EN-GJL-200 ASTM A48-25B Impeller: Stainless steel EN 1.4301 AISI 304 Bearing: SIC Installation: Maximum ambient temperature: 60 °C Maximum operating pressure: 16 bar Max pressure at stated temp: 16 bar / 120 °C 16 bar / -20 °C Type of connection: Oval / Rp Size of inlet connection: 1 inch Size of outlet connection: 1 inch Pressure rating for connection: PN 16 Flange size for motor: FT85 Electrical data: Motor standard: IEC Motor type: 71A Rated power - P2: 0.37 kW Power (P2) required by pump: 0.37 kW Mains frequency: 50 Hz Rated voltage: 3 x 220-240D/380-415Y V Rated current: 1.74/1.00 A Starting current: 490-530 % Cos phi - power factor: 0.80-0.70 Rated speed: 2850-2880 rpm IE Efficiency class: IE3 Motor efficiency at full load: 73.8-73.8 % Motor efficiency at 3/4 load: 79.0-76.5 % Motor efficiency at 1/2 load: 75.5-71.5 % Number of poles: 2 Enclosure class (IEC 34-5): 55 Dust/Jetting Insulation class (IEC 85): F Motor No: 85805102 Controls: Frequency converter: NONE Others: Terminal box position: 6 Minimum efficiency index, MEI ≥: 0.70 Net weight: 18.9 kg Gross weight: 21.5 kg Shipping volume: 0.054 m³ Danish VVS No.: 385901004 Swedish RSK No.: 5824824 Finnish LVI No.: 4925383 Norwegian NRF no.: 9040222 </p>

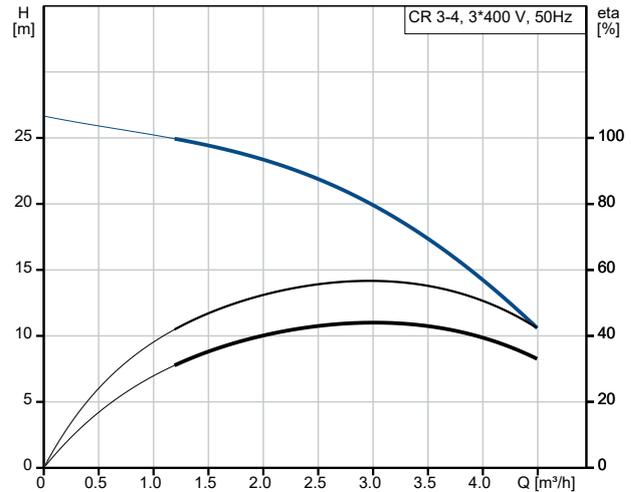
On request CR 3-4 A-A-A-E-HQQE 50 Hz



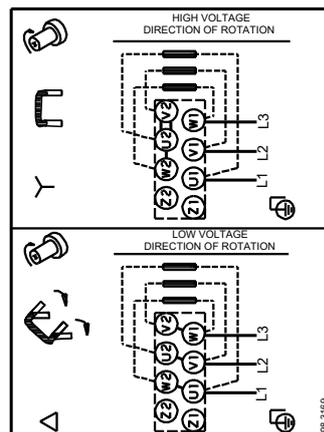
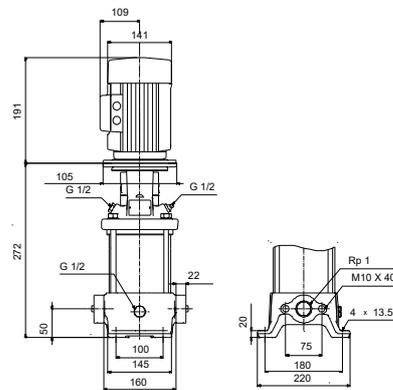
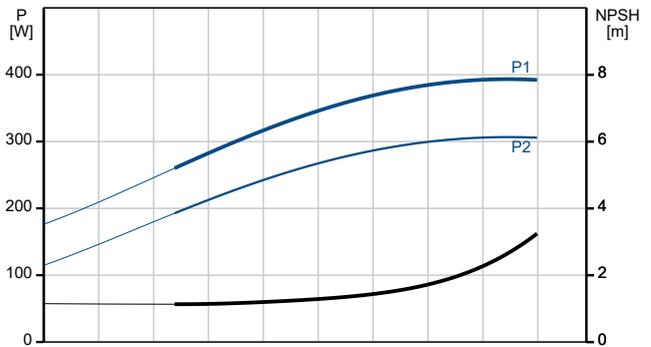
Pumped liquid = Water
 Liquid temperature during operation = 20 °C
 Density = 998.2 kg/m³



Description	Value
General information:	
Product name:	CR 3-4 A-A-A-E-HQQE
Product No:	On request
EAN number:	On request
Technical:	
Pump speed on which pump data are based:	2873 rpm
Rated flow:	3 m ³ /h
Rated head:	19.1 m
Maximum head:	26.5 m
Stages:	4
Impellers:	4
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals:	CE,EAC,UKCA,SEPRO
Approvals for drinking water:	WRAS,ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Base:	Cast iron
Base:	EN 1561 EN-GJL-200
Base:	ASTM A48-25B
Impeller:	Stainless steel
Impeller:	EN 1.4301
Impeller:	AISI 304
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	16 bar
Max pressure at stated temp:	16 bar / 120 °C
Max pressure at stated temp:	16 bar / -20 °C
Type of connection:	Oval / Rp
Size of inlet connection:	1 inch
Size of outlet connection:	1 inch
Pressure rating for connection:	PN 16
Flange size for motor:	FT85
Connect code:	A
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 .. 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m ³
Electrical data:	
Motor standard:	IEC
Motor type:	71A
Rated power - P2:	0.37 kW
Power (P2) required by pump:	0.37 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 220-240D/380-415V
Rated current:	1.74/1.00 A
Starting current:	490-530 %
Cos phi - power factor:	0.80-0.70

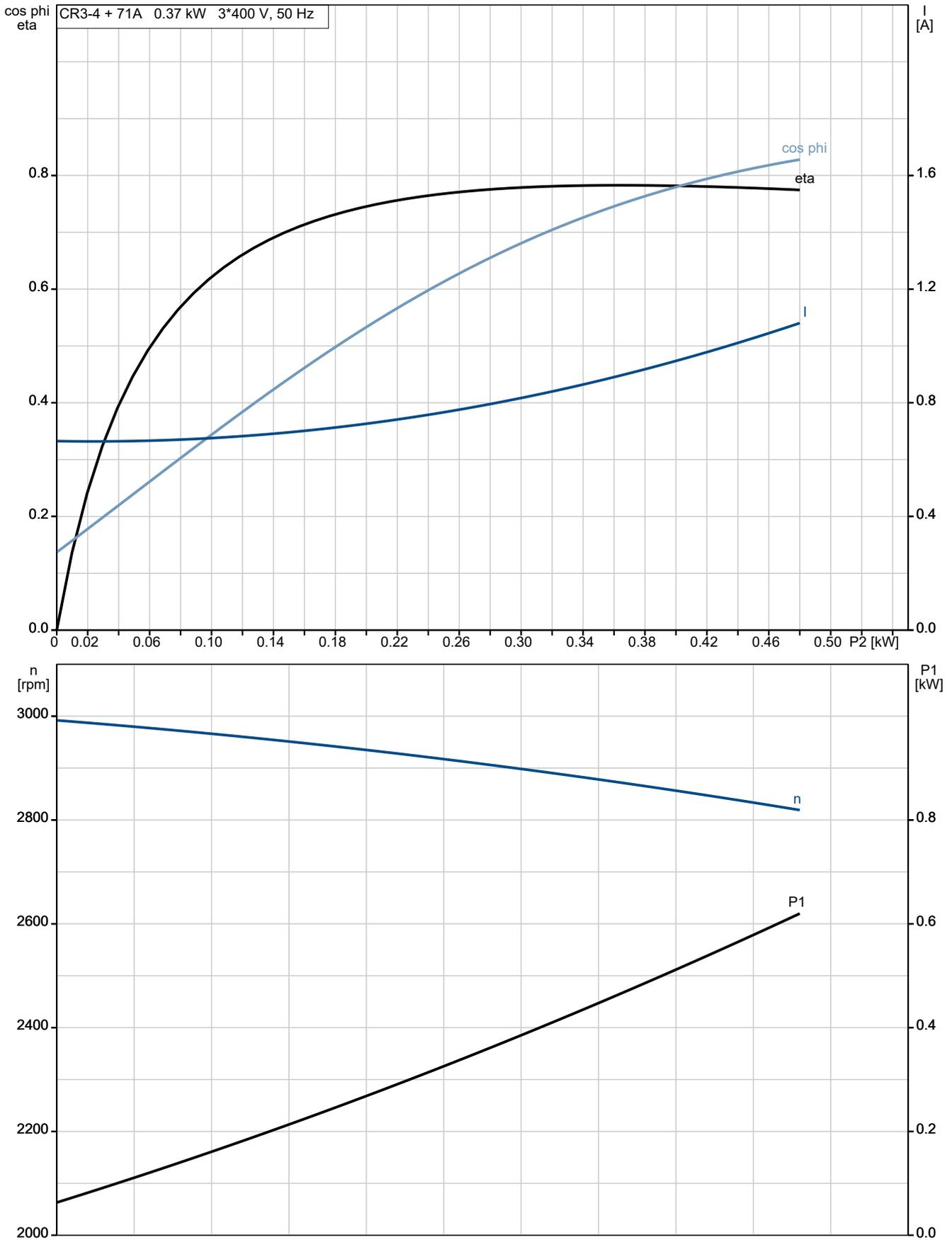


Pumped liquid = Water
 Liquid temperature during operation = 20 °C
 Density = 998.2 kg/m³

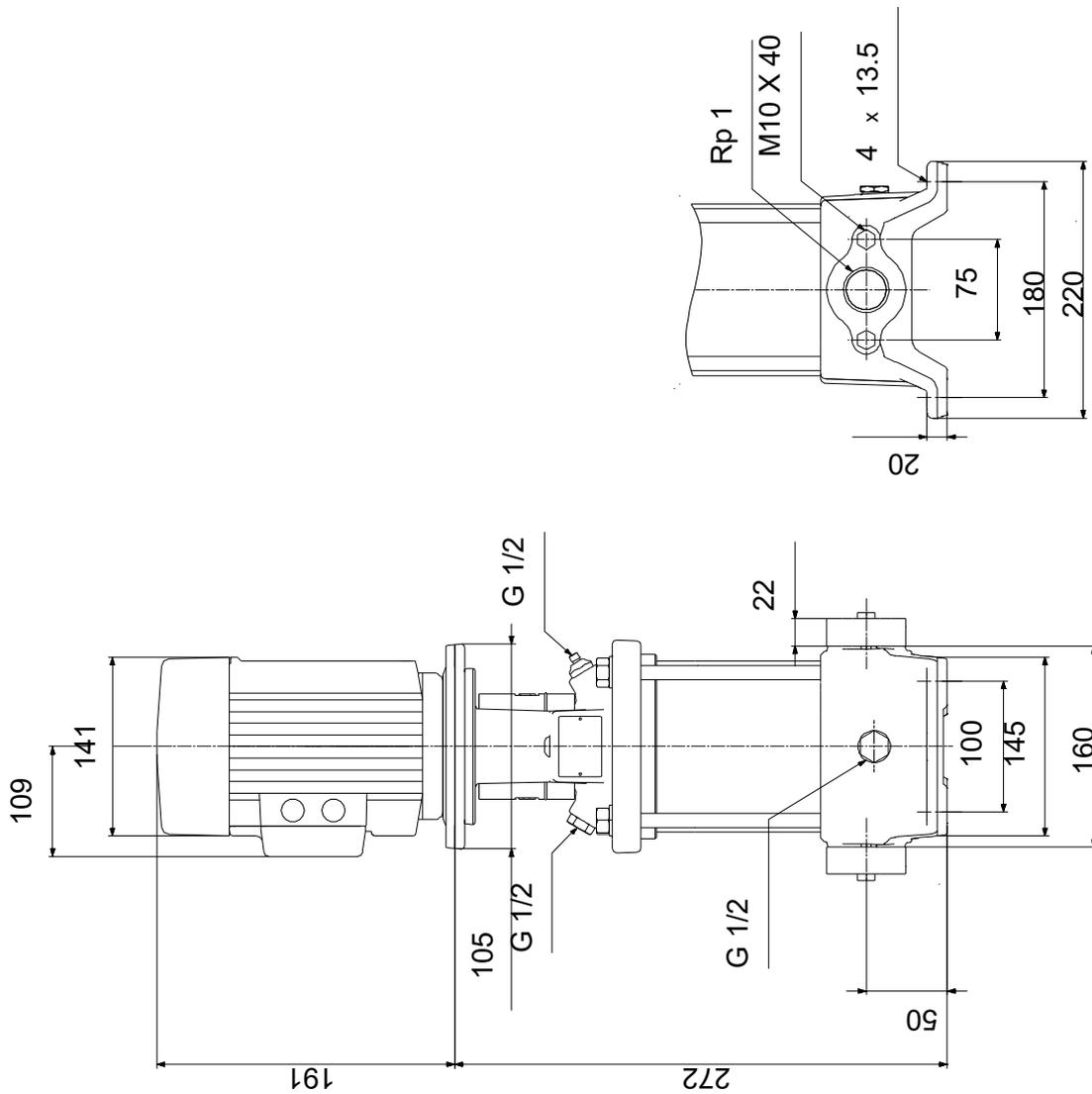


Description	Value
Rated speed:	2850-2880 rpm
IE Efficiency class:	IE3
Motor efficiency at full load:	73.8-73.8 %
Motor efficiency at 3/4 load:	79.0-76.5 %
Motor efficiency at 1/2 load:	75.5-71.5 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Built-in motor protection:	NONE
Motor No:	85805102
Controls:	
Frequency converter:	NONE
Others:	
Terminal box position:	6
Minimum efficiency index, MEI \geq :	0.70
Net weight:	18.9 kg
Gross weight:	21.5 kg
Shipping volume:	0.054 m ³
Danish VVS No.:	385901004
Swedish RSK No.:	5824824
Finnish LVI No.:	4925383
Norwegian NRF no.:	9040222

On request CR 3-4 A-A-A-E-HQQE 50 Hz

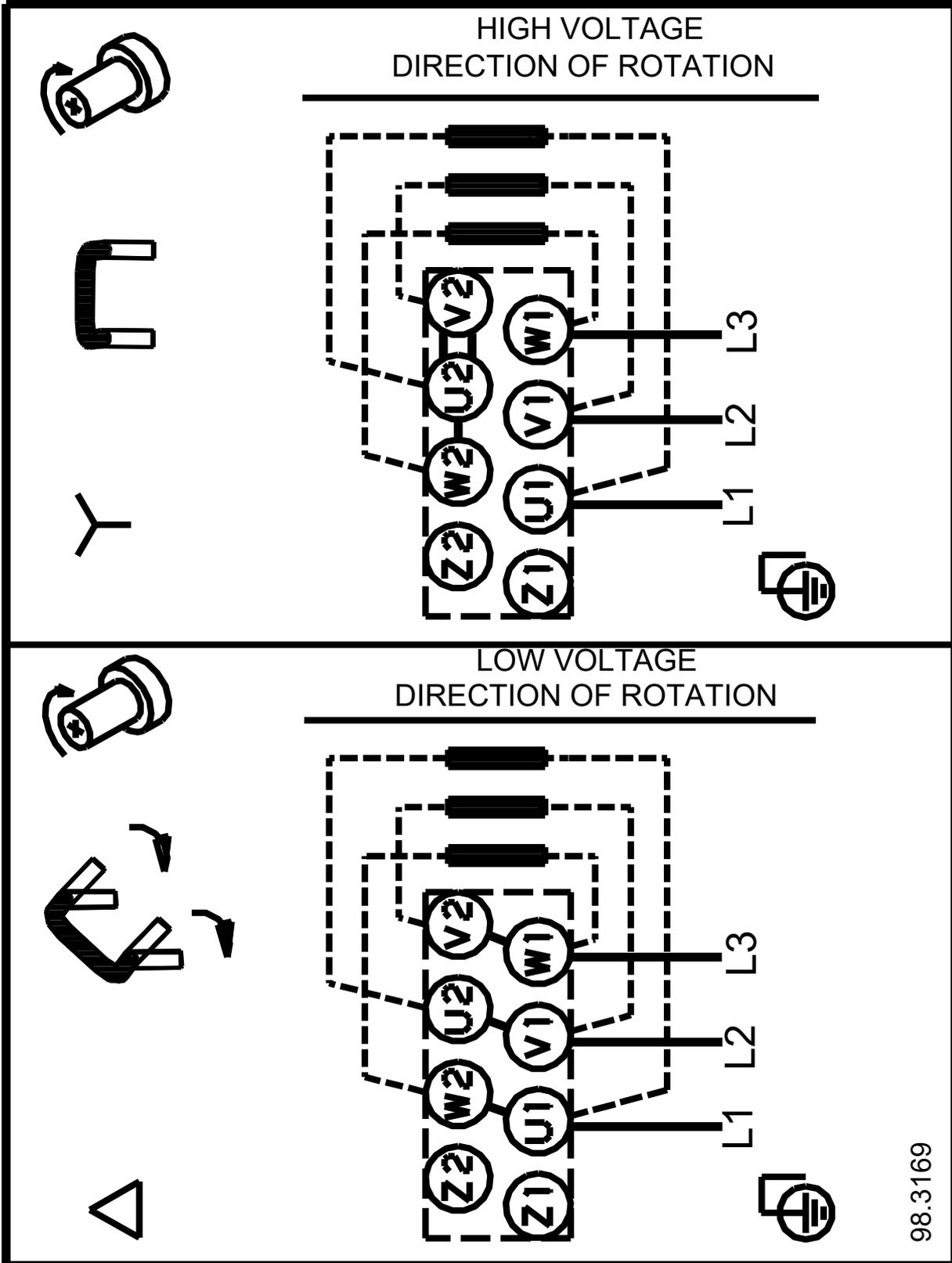


On request CR 3-4 A-A-A-E-HQQE 50 Hz



Note! All units are in [mm] unless others are stated.
 Disclaimer: This simplified dimensional drawing does not show all details.

On request CR 3-4 A-A-A-E-HQQE 50 Hz



98.3169

Note! All units are in [mm] unless others are stated.

