

# Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
REPRESENTATIVE: _____	TYPE OF SERVICE:	DATE: _____
ENGINEER:	SUBMITTED BY:	DATE:
CONTRACTOR:	APPROVED BY:	DATE:
	ORDER NO.:	DATE:

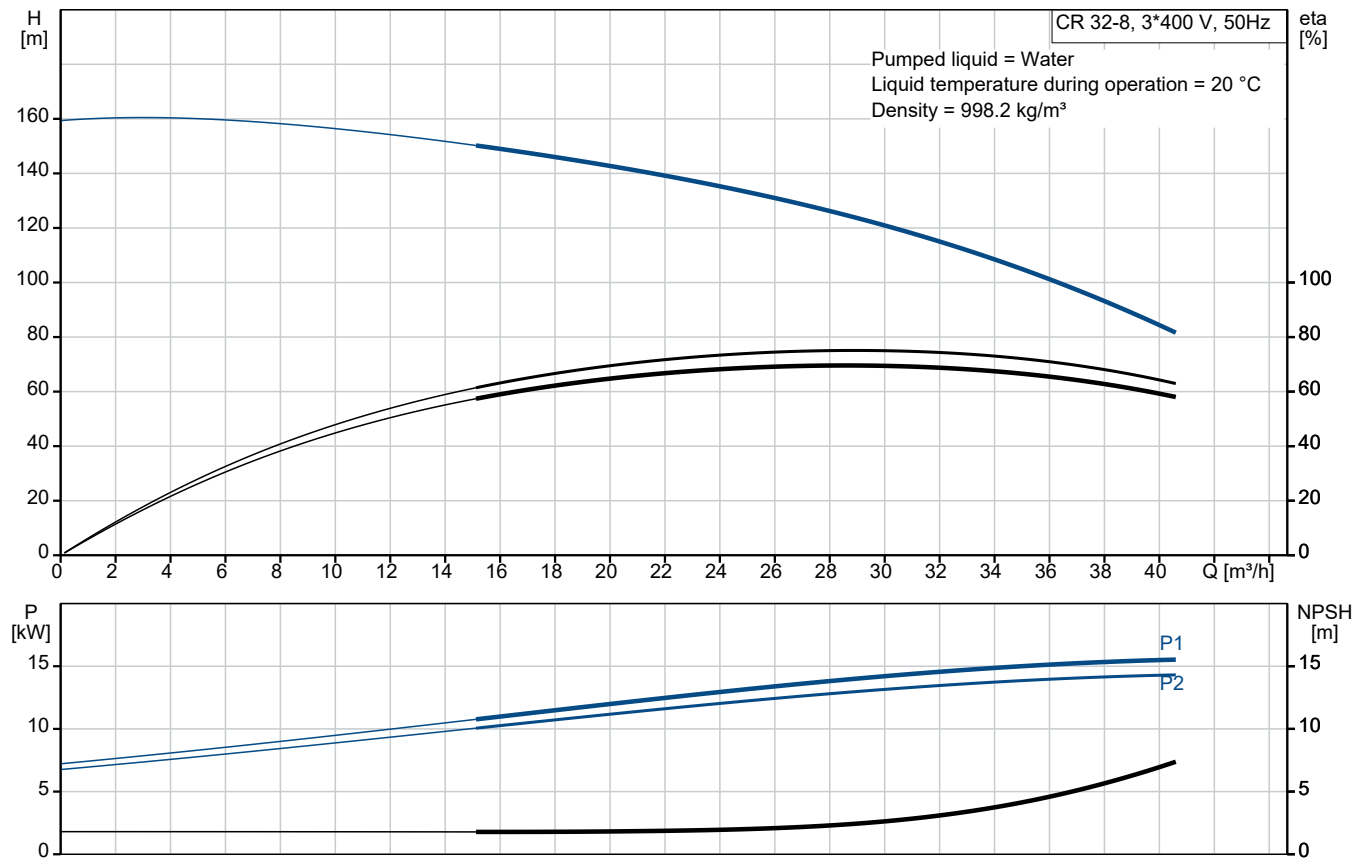


## CR 32-8 A-F-A-E-HQQE

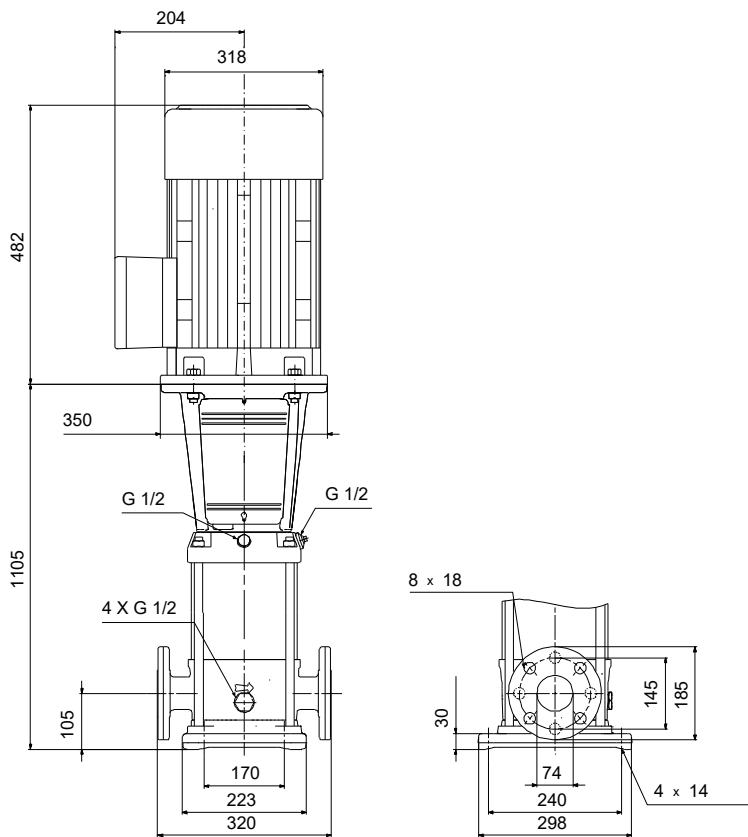
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

Note! Product picture may differ from actual product

Conditions of Service	Pump Data	Motor Data
Liquid: Water	Max pressure at stated temp: 30 bar / 120 °C	Rated power - P2: 15 kW
Temperature: 20 °C	Liquid temperature range: -30 .. 120 °C	Rated voltage: 380-415D/660-690Y V
Specific Gravity: 1.000	Maximum ambient temperature: 60 °C	Mains frequency: 50 Hz
	Shaft seal: HQQE	Enclosure class: 55 Dust/Jetting
	Product number: On request	Insulation class: F
		Motor protection: PTC
		Motor type: 160MD
		Eta 1/1: 91.9 %



## Submittal Data




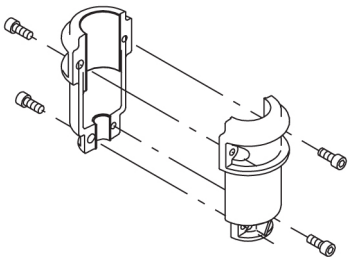
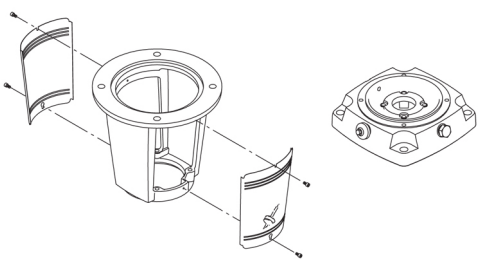
### Materials:

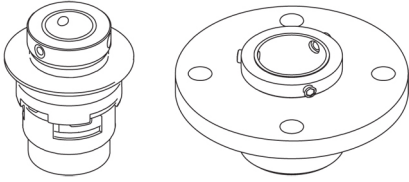
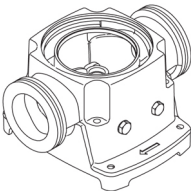
Base: Cast iron  
EN 1563 EN-GJS-500-7  
ASTM A536 80-55-06

Impeller: Stainless steel  
AISI 304  
EN 1.4301

Material code: A

Code for rubber: E

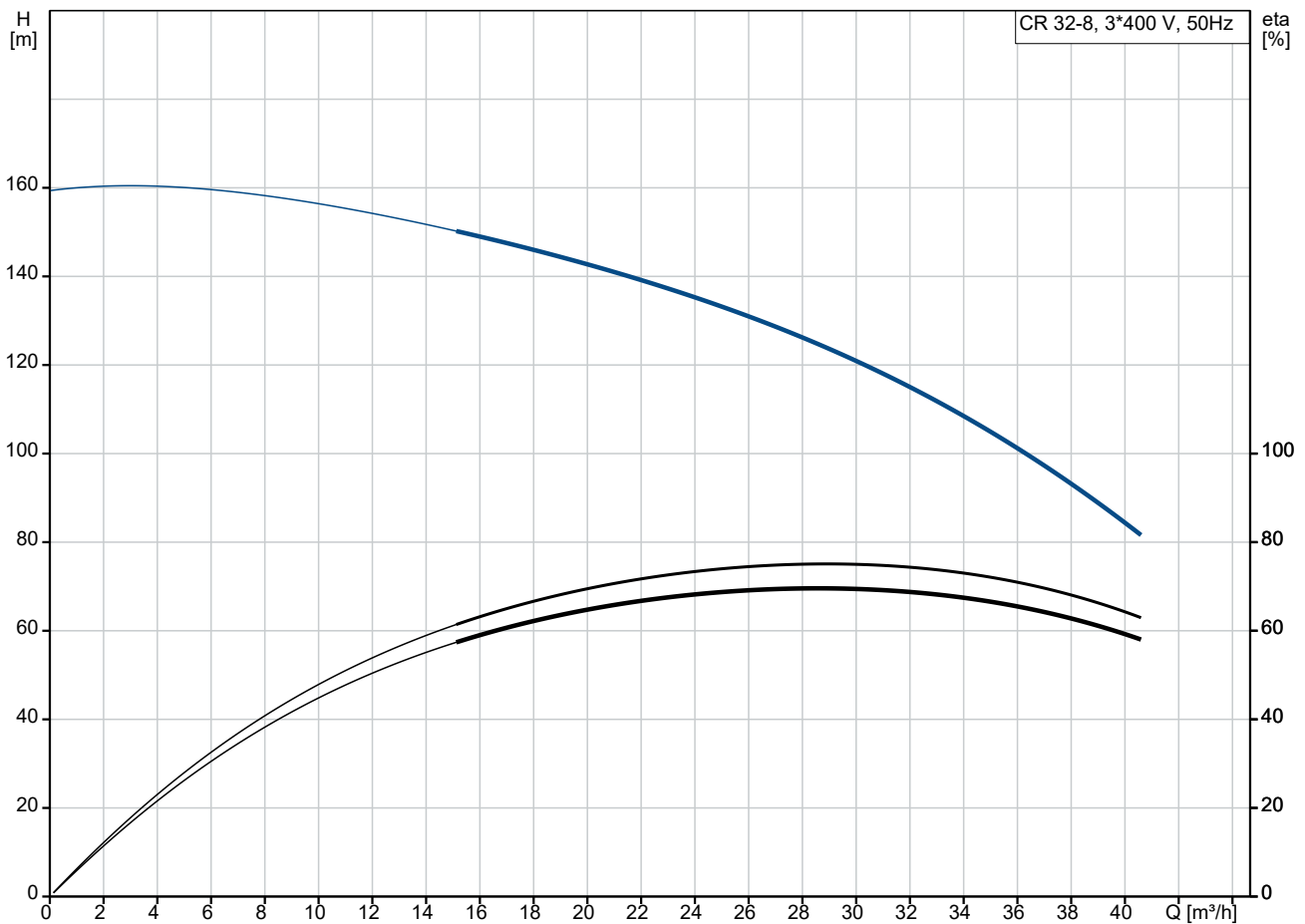
Qty.	Description
1	<p><b>CR 32-8 A-F-A-E-HQQE</b></p>  <p><b>Note! Product picture may differ from actual product</b></p> <p>Product No.: On request</p> <p>Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.</p> <p>The pump is fitted with a 3-phase, fan-cooled asynchronous motor.</p> <p><b>Further product details</b></p> <p>Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.</p> <p>CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.</p> <p>An integral part of the process is a pretreatment.</p> <p>The entire process consists of these elements:</p> <ol style="list-style-type: none"> <li>1) Alkaline-based cleaning.</li> <li>2) Zinc phosphating.</li> <li>3) Cathodic electro-deposition.</li> <li>4) Curing to a dry film thickness 18-22 my m.</li> </ol> <p>The colour code for the finished product is NCS 9000/RAL 9005.</p> <p><b>Pump</b></p> <p>A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.</p>  <p>The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.</p> 

Qty.	Description
1	<p>The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.</p> <p>Seal faces:</p> <ul style="list-style-type: none"> <li>• Rotating seal ring material: silicon carbide (SiC)</li> <li>• Stationary seat material: silicon carbide (SiC)</li> </ul> <p>This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.</p> <p>Secondary seal material: EPDM (ethylene-propylene rubber)</p> <p>EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.</p>  <p>The shaft seal is retained in the pump head by a cover and screws. It can be replaced without removing the motor.</p> <p>The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.</p> <p>The base is made of cast iron. Both the inlet and the outlet side of the base have two pressure gauge tapings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.</p>  <p><b>Motor</b></p> <p>The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).</p> <p>Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).</p> <p>Electrical tolerances comply with IEC 60034.</p> <p>The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.</p> <p>The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.</p> <p>Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.</p> <p>The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.</p> <p><b>Technical data</b></p> <p>Liquid:</p> <p>Pumped liquid: Water</p> <p>Liquid temperature range: -30 .. 120 °C</p> <p>Selected liquid temperature: 20 °C</p> <p>Density: 998.2 kg/m³</p> <p>Technical:</p> <p>Pump speed on which pump data are based: 2923 rpm</p>

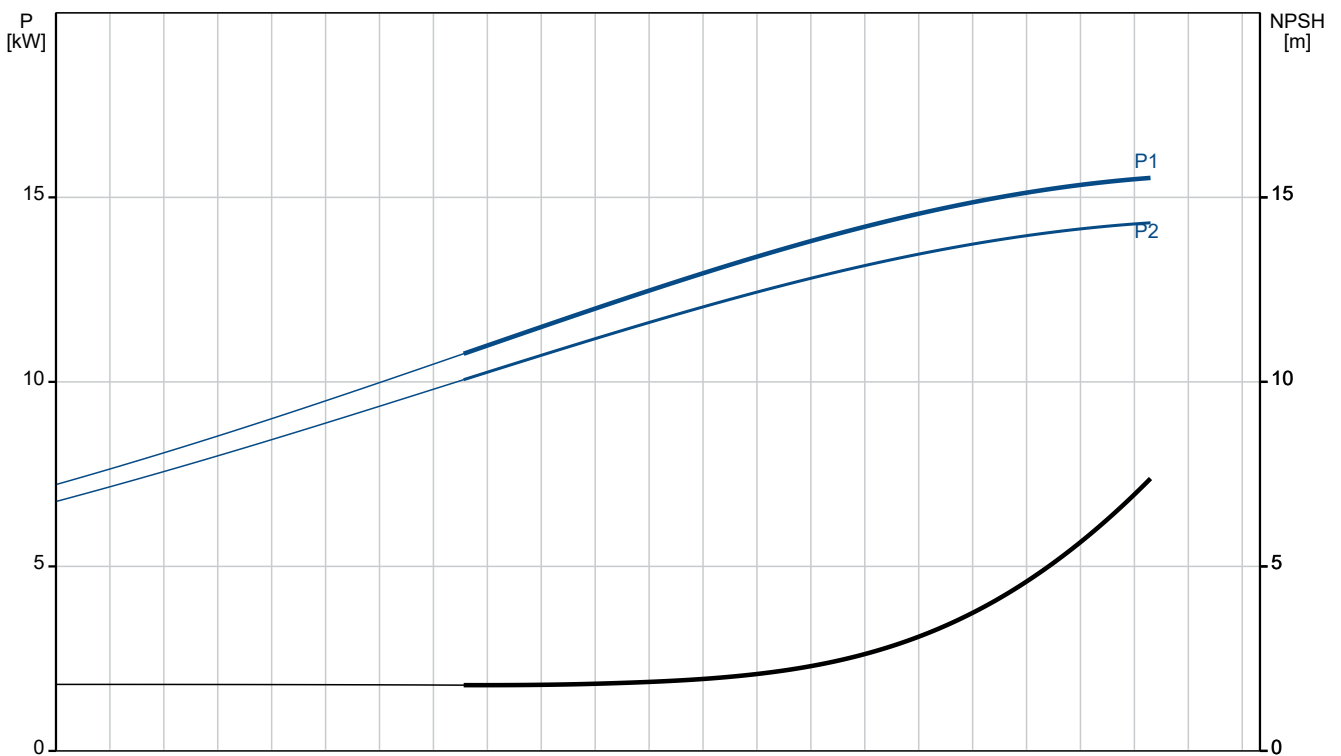
Qty.	Description
1	<p> <b>Rated flow:</b> 30 m³/h  <b>Rated head:</b> 121 m  <b>Pump orientation:</b> Vertical  <b>Shaft seal arrangement:</b> Single  <b>Primary shaft seal:</b> HQQE  <b>Code for shaft seal:</b> HQQE  <b>Approvals:</b> CE,EAC,UKCA,SEPRO  <b>Approvals for drinking water:</b> WRAS,ACS  <b>Curve tolerance:</b> ISO9906:2012 3B                     </p> <p> <b>Materials:</b>  <b>Base:</b> Cast iron                                        EN 1563 EN-GJS-500-7                                        ASTM A536 80-55-06  <b>Impeller:</b> Stainless steel                                        EN 1.4301                                        AISI 304  <b>Bearing:</b> SIC  <b>Support bearing:</b> Graflon                     </p> <p> <b>Installation:</b>  <b>Maximum ambient temperature:</b> 60 °C  <b>Maximum operating pressure:</b> 30 bar  <b>Max pressure at stated temp:</b> 30 bar / 120 °C                        30 bar / -30 °C  <b>Type of connection:</b> DIN  <b>Size of inlet connection:</b> DN 65  <b>Size of outlet connection:</b> DN 65  <b>Pressure rating for connection:</b> PN 40  <b>Flange size for motor:</b> FF300                     </p> <p> <b>Electrical data:</b>  <b>Motor standard:</b> IEC  <b>Motor type:</b> 160MD  <b>Rated power - P2:</b> 15 kW  <b>Power (P2) required by pump:</b> 15 kW  <b>Mains frequency:</b> 50 Hz  <b>Rated voltage:</b> 3 x 380-415D/660-690Y V  <b>Rated current:</b> 28,0-26,0/16,2-15,6 A  <b>Starting current:</b> 660-780 %  <b>Cos phi - power factor:</b> 0.89-0.87  <b>Rated speed:</b> 2930-2950 rpm  <b>IE Efficiency class:</b> IE3  <b>Motor efficiency at full load:</b> 91.9 %  <b>Motor efficiency at 3/4 load:</b> 92.4-92.7 %  <b>Motor efficiency at 1/2 load:</b> 92.4-92.3 %  <b>Number of poles:</b> 2  <b>Enclosure class (IEC 34-5):</b> 55 Dust/Jetting  <b>Insulation class (IEC 85):</b> F  <b>Motor No:</b> 85U17526                     </p> <p> <b>Controls:</b>  <b>Frequency converter:</b> None                     </p> <p> <b>Others:</b>  <b>Terminal box position:</b> 6  <b>Minimum efficiency index, MEI ≥:</b> 0.70  <b>Net weight:</b> 182 kg  <b>Gross weight:</b> 221 kg                     </p>

Qty.	Description
1	Shipping volume: 0.805 m <sup>3</sup> Danish VVS No.: 385906080 Swedish RSK No.: 5824883 Finnish LVI No.: 4925470 Country of origin: DK Custom tariff no.: 84137075

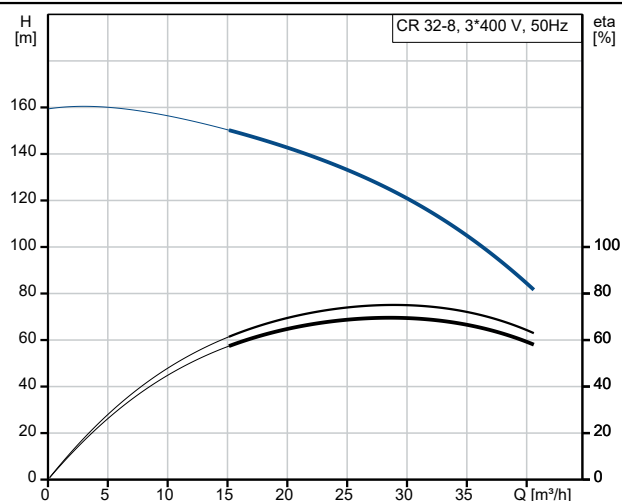
## On request CR 32-8 A-F-A-E-HQQE 50 Hz



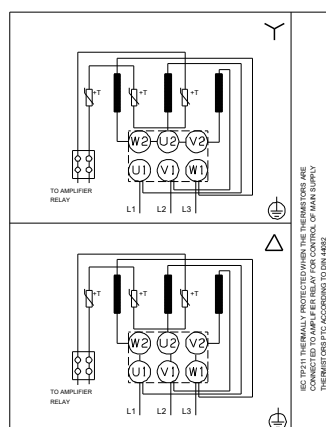
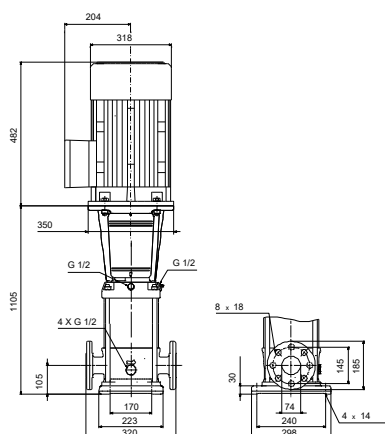
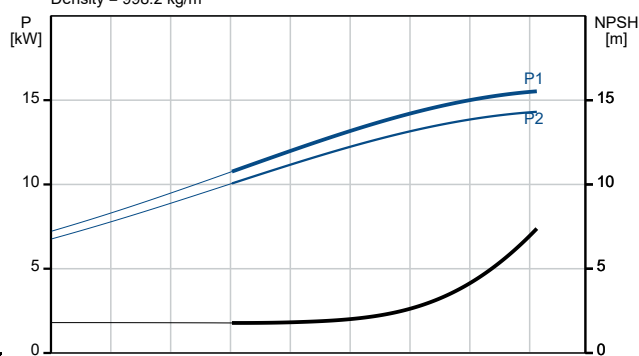
Pumped liquid = Water  
 Liquid temperature during operation = 20 °C  
 Density = 998.2 kg/m³



Description	Value
<b>General information:</b>	
Product name:	CR 32-8 A-F-A-E-HQQE
Product No:	On request
EAN number:	On request
<b>Technical:</b>	
Pump speed on which pump data are based:	2923 rpm
Rated flow:	30 m³/h
Rated head:	121 m
Maximum head:	155.5 m
Stages:	8
Impellers:	8
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Primary shaft seal:	HQQE
Code for shaft seal:	HQQE
Approvals:	CE,EAC,UKCA,SEPRO
Approvals for drinking water:	WRAS,ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	B
<b>Materials:</b>	
Base:	Cast iron
	EN 1563 EN-GJS-500-7
	ASTM A536 80-55-06
Impeller:	Stainless steel
	EN 1.4301
	AISI 304
Material code:	A
Code for rubber:	E
Bearing:	SIC
Support bearing:	Graffon
<b>Installation:</b>	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	30 bar
Max pressure at stated temp:	30 bar / 120 °C
	30 bar / -30 °C
Type of connection:	DIN
Size of inlet connection:	DN 65
Size of outlet connection:	DN 65
Pressure rating for connection:	PN 40
Flange size for motor:	FF300
Connect code:	F
<b>Liquid:</b>	
Pumped liquid:	Water
Liquid temperature range:	-30 .. 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
<b>Electrical data:</b>	
Motor standard:	IEC
Motor type:	160MD
Rated power - P2:	15 kW
Power (P2) required by pump:	15 kW
Mains frequency:	50 Hz

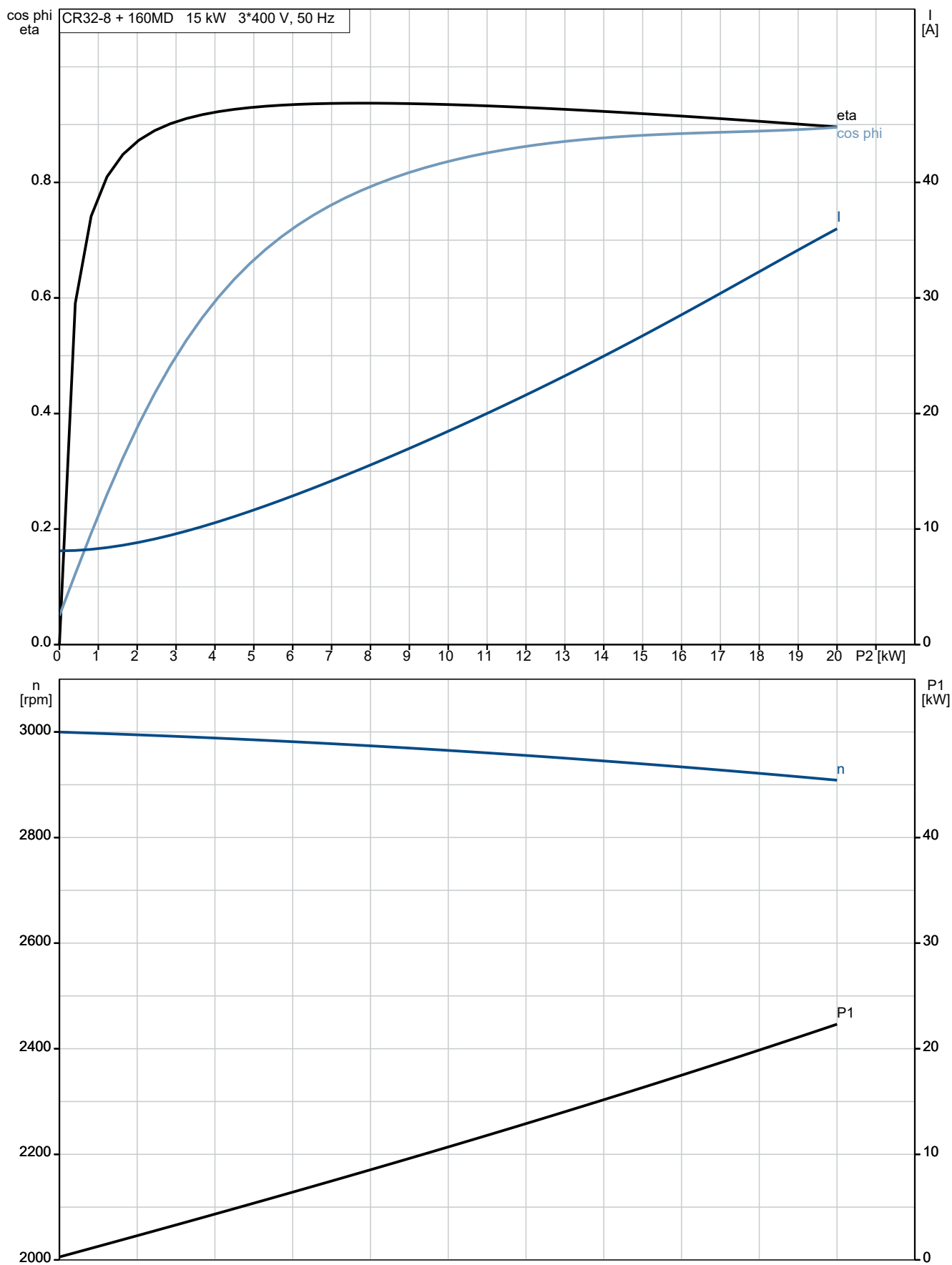


Pumped liquid = Water  
Liquid temperature during operation = 20 °C  
Density = 998.2 kg/m<sup>3</sup>

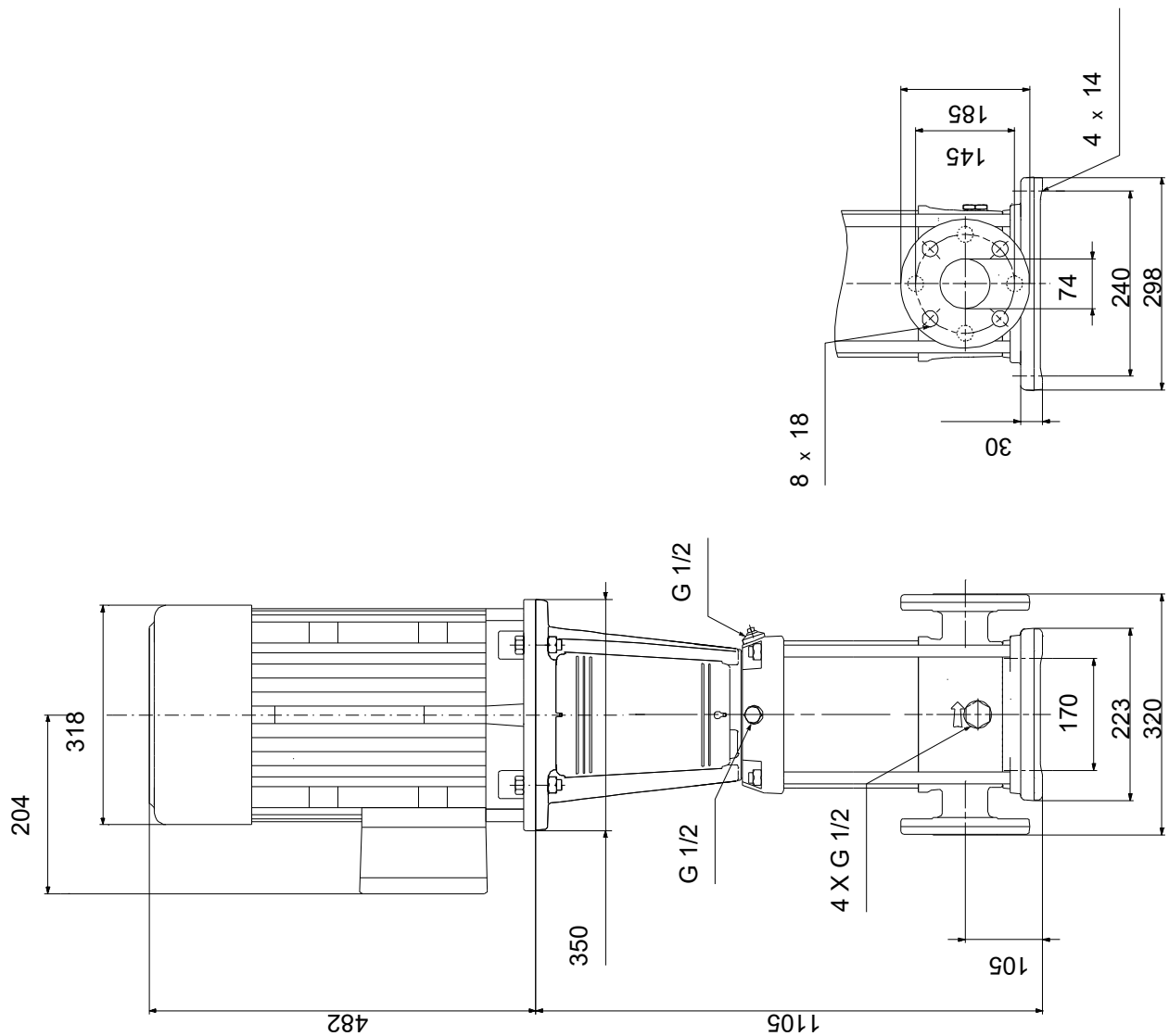


Description	Value
Rated voltage:	3 x 380-415D/660-690Y V
Rated current:	28,0-26,0/16,2-15,6 A
Starting current:	660-780 %
Cos phi - power factor:	0.89-0.87
Rated speed:	2930-2950 rpm
IE Efficiency class:	IE3
Motor efficiency at full load:	91.9 %
Motor efficiency at 3/4 load:	92.4-92.7 %
Motor efficiency at 1/2 load:	92.4-92.3 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Built-in motor protection:	PTC
Motor No:	<a href="#">85U17526</a>
<b>Controls:</b>	
Frequency converter:	None
<b>Others:</b>	
Terminal box position:	6
Minimum efficiency index, MEI ≥:	0.70
Net weight:	182 kg
Gross weight:	221 kg
Shipping volume:	0.805 m³
Danish VVS No.:	385906080
Swedish RSK No.:	5824883
Finnish LVI No.:	4925470
Country of origin:	DK
Custom tariff no.:	84137075

## On request CR 32-8 A-F-A-E-HQQE 50 Hz

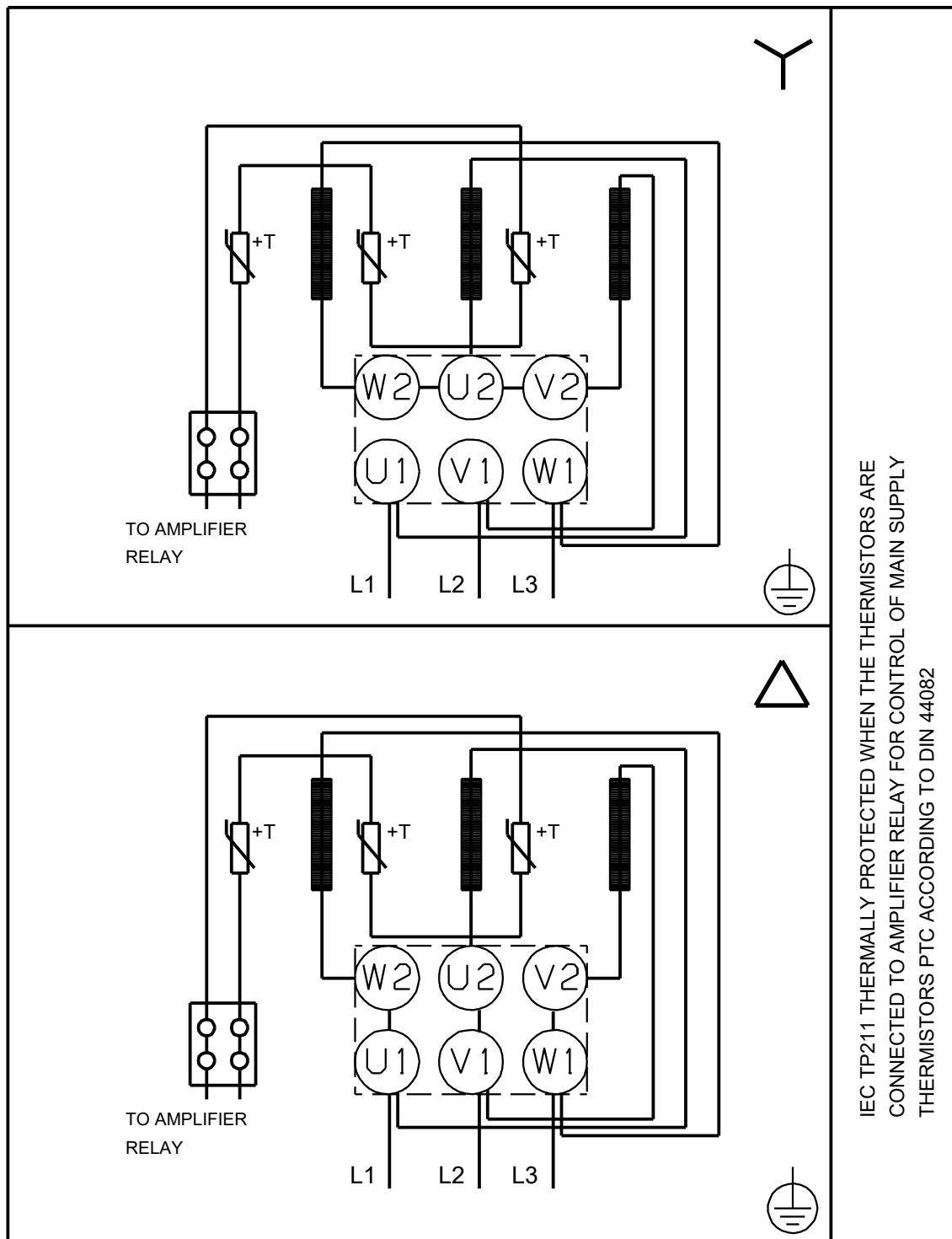


**On request CR 32-8 A-F-A-E-HQQE 50 Hz**



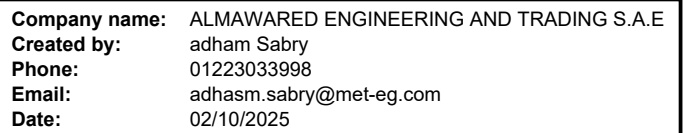
Note! All units are in [mm] unless others are stated.  
Disclaimer: This simplified dimensional drawing does not show all details.

## On request CR 32-8 A-F-A-E-HQQE 50 Hz



IEC TP211 THERMALLY PROTECTED WHEN THE THERMISTORS ARE  
 CONNECTED TO AMPLIFIER RELAY FOR CONTROL OF MAIN SUPPLY  
 THERMISTORS PTC ACCORDING TO DIN 44082

Note! All units are in [mm] unless others are stated.



Position	Your pos.	Product name	Amount	Product No	Total
		CR 32-8 A-F-A-E-HQQE	1	On request	